

Investigation Report for Scoring of CBMP 3CB-0059-000

CONTROL No:	IRF - 0025			REJECT PERCENTAGE:	12.52%
REJECT QTY:	313	LOT QTY:	2500		

DIRECT CAUSE	W1	NEED EXTRA CAREFUL TO DETACH THIS ITEM SINCE THE SCORING ACCEPTABLE ON OTHER ITEMS IS REJECTED IN CBMP 3CB.
	W2	PULLING FORCE WAS APPLIED ON ITEM DURING DETACHING PROCESS.
	W3	WORK INSTRUCTION FOR THE REMOVAL OF TRIMMINGS OF DIECUTTED BOARD WAS GENERAL TO ALL ITEMS.

PRODUCTION ACTION PLAN

IMMEDIATE ACTION	CONDUCT AWARENESS ORIENTATION REGARDING THE ISSUE DURING PRODUCTION ASSEMBLY	PIC:	PRODUCTION LEADER	TARGET DATE:	250116
CORRECTIVE ACTION	REVISION OF DETACHING WORK INSTRUCTION (INCLUSION OF NOTE FOR PROPER DETACHING OF CBMP ITEMS)	PIC:	PRODUCTION IE	TARGET DATE:	250131

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